



# Y-7

# AC/DC Electromagnetic Yoke

The Y-7 is a durable, high-strength AC/DC magnetic yoke designed to detect surface and sub-surface indications in the most rugged applications.

Featuring sealed chemical-resistant construction, articulating legs to contour to any part shape and robust strain-relieved twelve-foot cord for field use, the Y-7 is ideal for inspection of welds and other remote testing.

Solid-state controls allow the operator to use AC magnetic fields for surface indications or DC magnetic fields for sub-surface indications to meet all inspection needs.

The Y-7 is also available as a test kit (Y-7 MV Kit), complete with a Y-7 yoke, #1 Gray and #8A Red magnetic powders, a paint marker and hand cleaner towels in a convenient carrying case.

#### **FEATURES**

- Sealed, durable construction
- Chemical and abrasion resistant
- AC and DC operation options for surface and sub-surface inspection
- Exceeds ASTM lifting specifications
- Individual serial number for each yoke

## SPECIFICATIONS COMPLIANCE

- ASME BPVC
- ASTM E709
- ASTM E1444
- ASTM E3024

# **APPLICATIONS**

Defect location: Surface and subsurface

#### Ideal for:

- Field testing
- Spot inspections
- In-service inspections
- Demanding environments
- Weld inspection

#### Defect examples:

- Inclusions
- Seams
- Shrink cracks
- Tears
- Laps
- Welding slag
- Grinding cracks
- Quenching cracks
- Fatigue cracks



### **PRODUCT PROPERTIES**

Weight	115V: 7.4 lb / 3.4 kg 230V: 7.2 lb / 3.3 kg	
Leg Span	0–12 in / 0–30 cm	
Cord Length	12 ft / 3.7 m	
Duty Cycle	33%, max on time is 80 seconds	
Electrical Requirements	115V - 60 Hz: 6.0 A 230V - 50/60 Hz: 2.7 A	

#### **USE RECOMMENDATIONS**

NDT Method	Magnetic Particle Testing
Recommended	Yoke Test Weight PN 624115
Accessories	Yoke Light PN 623745

#### **PART NUMBERS**

Y-7, 115V	625643
Y-7, 230V	625644
Y-7 MV Kit, 115V	43509
Y-7 MV Kit, 230V	620741